

## HEATER

### Removal And Installation

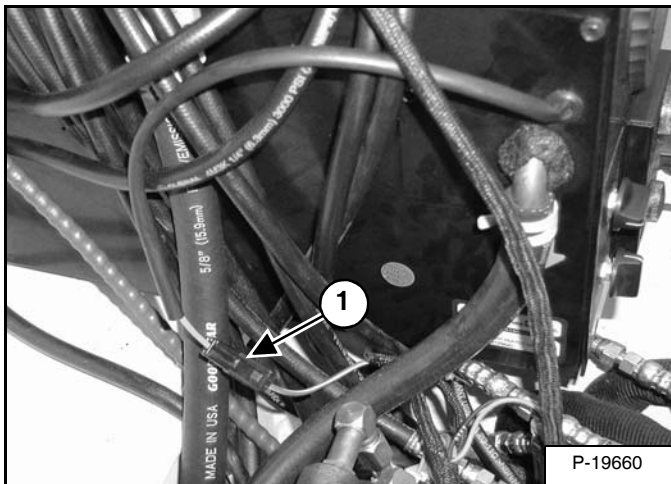
Drain the engine coolant. (See Replacing The Coolant on Page 10-70-2.)

Remove floor mat and floor panels. (See Removal and Installation on Page 40-140-1.)

Remove seat and seat mount. (See Removal And Installation (S/N 223512842 & Below And 223811738 & Below) on Page 40-40-1 or Removal And Installation (S/N 223512932 & Above and 223811739 & Above) on Page 40-40-2.)

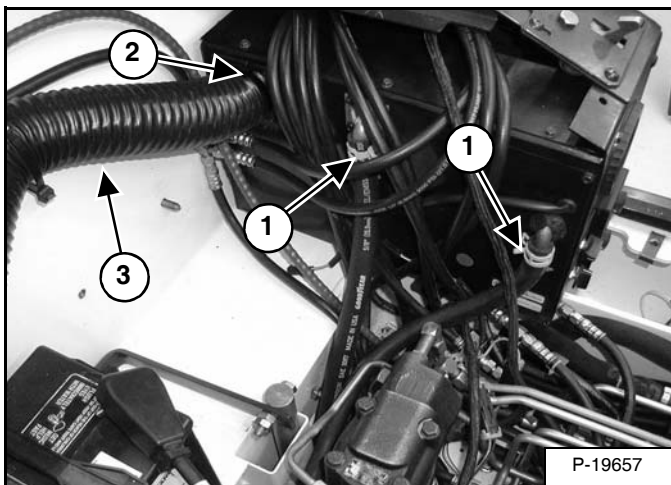
Remove blade extension tray. (See Removal And Installation on Page 40-150-1.)

**Figure 70-10-1**



Disconnect the heater wire harness (Item 1) [Figure 70-10-1].

**Figure 70-10-2**



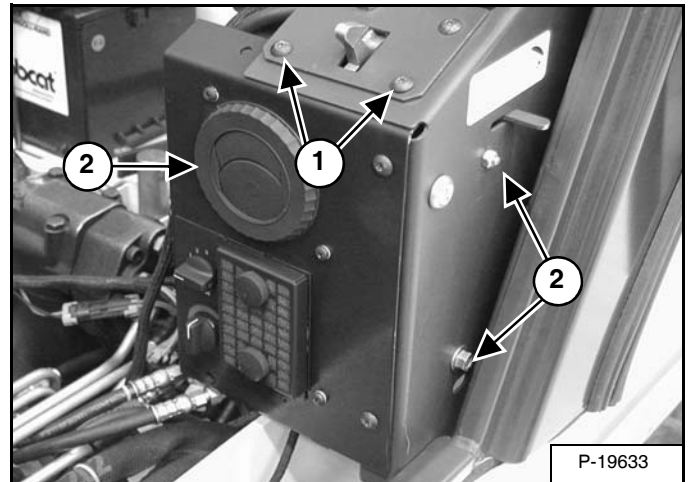
Mark the two hoses (Item 1) [Figure 70-10-2] for ease of assembly.

Disconnect and cap the two hoses (Item 2) [Figure 70-10-2].

Cap the heater fittings once the hoses are removed.

Remove the tie strap (Item 2) [Figure 70-10-2] and duct hose (Item 3) [Figure 70-10-2] from heater.

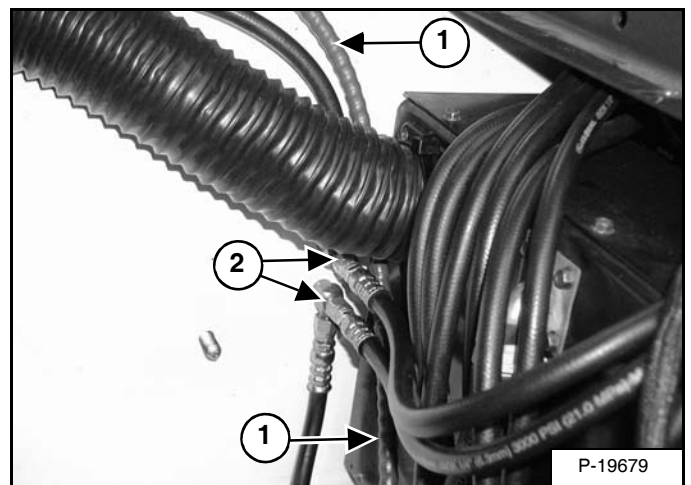
**Figure 70-10-3**



Remove the four screws (Item 1) [Figure 70-10-3] from the front of the heater.

Remove heater assembly (Item 2) [Figure 70-10-3] from the excavator.

**Figure 70-10-4**



**NOTE:** During the installation of heater assembly, verify that the engine speed cable (Item 1) [Figure 70-10-4] is on the heater side of the buckhead fitting (Item 2) [Figure 70-10-4] otherwise the cable will be pinched between the bulkhead fittings and blade extension tray.



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## SPECIFICATIONS

CONVERSIONS .....	SPEC-70-1
Decimal And Millimeter Equivalents .....	SPEC-70-1
U.S. To Metric Conversion .....	SPEC-70-2
ENGINE SPECIFICATIONS .....	SPEC-20-1
Camshaft .....	SPEC-20-2
Crankshaft .....	SPEC-20-3
Cylinders .....	SPEC-20-2
Cylinder Head .....	SPEC-20-1
Engine .....	SPEC-20-1
Engine Bolt Torque .....	SPEC-20-4
Fuel Injector Nozzles .....	SPEC-20-1
Fuel Injection Pump .....	SPEC-20-1
Oil Pump .....	SPEC-20-3
Pistons .....	SPEC-20-3
Piston Rings .....	SPEC-20-2
Re-Grinding The Crankshaft .....	SPEC-20-5
Rocker Arms .....	SPEC-20-2
Thermostat .....	SPEC-20-4
Valves .....	SPEC-20-1
Valve Springs .....	SPEC-20-1
FUEL, COOLANT AND LUBRICANTS .....	SPEC-60-1
Chart .....	SPEC-60-1
HYDRAULIC CONNECTION SPECIFICATIONS .....	SPEC-40-1
Flare Fitting .....	SPEC-40-1
O-Ring Face Seal Connection .....	SPEC-40-1
O-Ring Flare Fitting .....	SPEC-40-2
Port Seal Fitting .....	SPEC-40-4
Straight Thread O-ring Fitting .....	SPEC-40-1
Tubelines And Hoses .....	SPEC-40-1
HYDRAULIC EXCAVATOR SPECIFICATIONS .....	SPEC-10-1
Controls .....	SPEC-10-3
Drive System .....	SPEC-10-3
Electrical System .....	SPEC-10-4
Engine .....	SPEC-10-3
Hydraulic System .....	SPEC-10-4
Instrumentation .....	SPEC-10-4
Machine Dimensions .....	SPEC-10-1
Performance .....	SPEC-10-3

**SPECIFICATIONS**

**Continued On Next Page**

## SPECIFICATIONS (CONT'D)

HYDRAULIC FLUID SPECIFICATIONS . . . . .	SPEC-50-1
Specifications . . . . .	SPEC-50-1
TORQUE SPECIFICATIONS FOR BOLTS . . . . .	SPEC-30-1
Torque For General Metric Bolts . . . . .	SPEC-30-2
Torque for General SAE Bolts . . . . .	SPEC-30-1